

# PERMANENT LIFTING MAGNETS





### **Concentrated Power**

The Key elements for high power are the complete isolation of the north and south poles through the stator and rotor. This forces all potential magnetic lines of force through the part. This technology has no lines of force being transferred through the frame before reaching the part. This insures the customer gets all the power they paid for, where they need it, when they need for years to come. This design allows for the highest power to weight ratio in the industry.

# Reliability

The on and off cycle is performed by simply turning a lever. The high tolerance bearing surface in the lifter is designed for years of service.

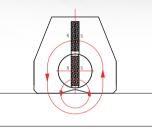
### **Always Safety First**

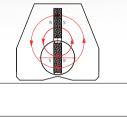
Safety first with the spring loaded safety handle design which prevents accidental de-mag.

High power Neodymium magnets and the Isolated magnetic circuit design ensure a high power to weight ratio and 3.5 times breakaway force. With the maintenance free design, nickel plated steel parts the SAFER lifter will provide a long lasting trouble free operational life. Advanced machining processes with stringent testing requirements ensures each SAFER lifter has the same strength and overall quality.

Sophisticated electronic inspection and testing instruments are used to assure the highest quality of permanent magnets are used. Each lifter is tested individually using mechanical and electronic means to certify all international performance parameters are met.







Mag phase

Demag phase

In the Mag and Demag phase, the rotor is turned approximately 160 degrees causing the magnetic flux path to move into the load, or out of the load.

The load is held in place by the constant force of the permanent magnetic materials in the isolated magnetic circuit design of the lifter.



### **Permanently Safe Power**

High energy permanent magnets ensure great force and with good design we achieve concentrated power indefinitely. The 3.5 times breakaway force allows safe working conditions even with substantial air gaps.

### **Durable and Compact**

The incredible power to weight ratio is provided by the specific isolation design and high tolerance parts. Product innovation, material selection and state of the art manufacturing processes have created a powerful product with no maintenance requirements and convenient pricing resulting in great international success making SAFER the best selling close proximity lifter on the market.



# Easy to use

A single operator can handle the load which, when SAFER 1/2 power test lift is performed, aminimum 2 times safety factor is guaranteed regardless of load characteristics. This ensures the load is lifted in a safe manner, without deformation or damage that can be caused by mechanical rigging, improving the overall productivity of the plant and equipment.

# **Test Lifting Procedures**



Pull out the handle from "OFF" position



Turn the handle to "ON" position and make sure that the handle is in locked position



Pull out the pin from restore position



Put the pin into "1/2" position



Turn the handle to "1/2" position



Make a test load and set the load down and make sure that the load is securely rested

# Full power lifting procedures



Turn the handle to "ON" position for lifting operation and make sure that handle is



Pull out the pin from "1/2" position Only do this and following steps when the load is securely rested



Put the pin into restore position



Now the lifting magnet is in full power position and operator can stat to lift the load





Set the load down and make sure that the load is securely rested



Pull out the handle from "ON" position



Turn the handle to "OFF" position



Handle in locked position and should be securely fixed

All magnetic performances are directly related to the actual size and shape of the load to be handled. In addition, air gaps, temperature, metallurgical composition and thickness of the load all play key roles in the performance of a specific magnet.

#### **Thickness vs Power**

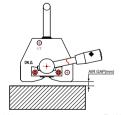
The higher the force created by the magnet, the larger the polar area and in turn the deeper the magnetic field and thus the thicker the load needs to be to absorb 100% of the flux.

#### **Material VS Power**

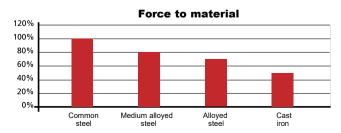
The higher the alloy, the less magnetic the object, the force is not generated by the magnet itself, it is generated by the ferrous materials in the flux path only.

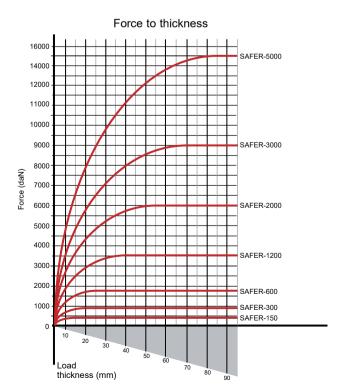
#### Air gap vs Power

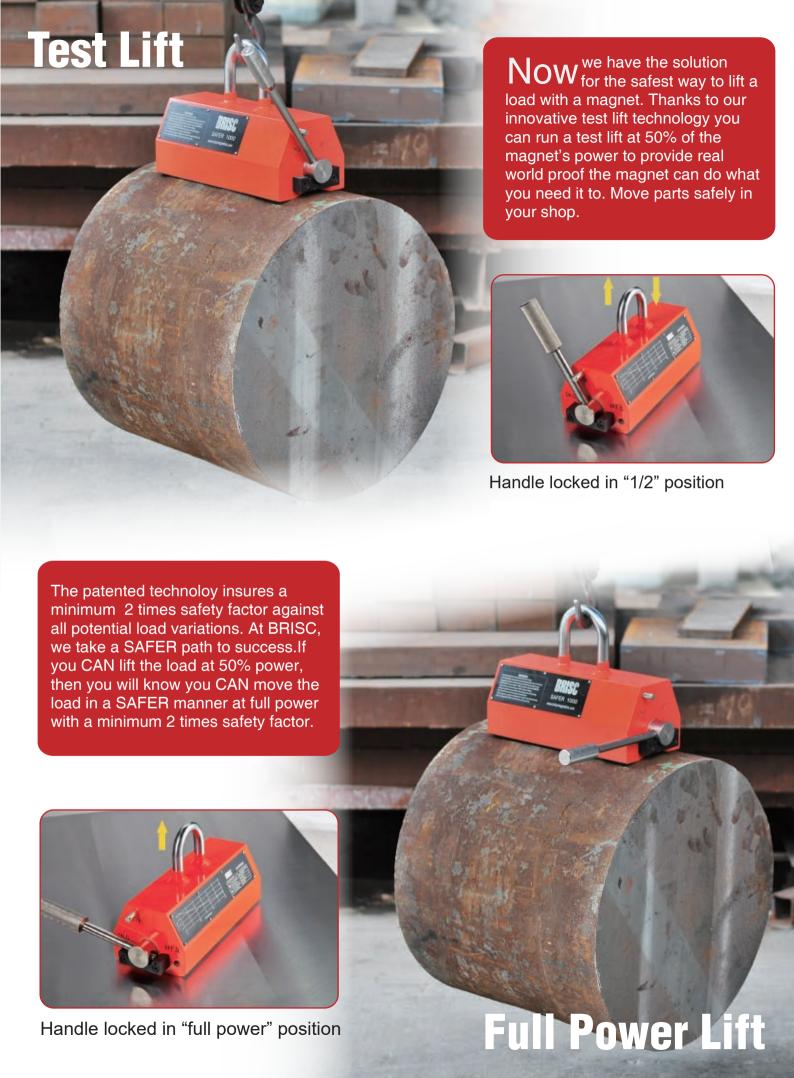
The performance with irregular shaped loads that create a High air gap makes the Isolated magnetic circuit design shine above all other lifters with the same weight and size. With the isolated flux path design, the largest air gaps can be overcome relative to the quantity of magnetic materials in the lifter.



Pull / Air gap curves on common Fe 370B with steel poles completely covered







# **SPECIFICATIONS**

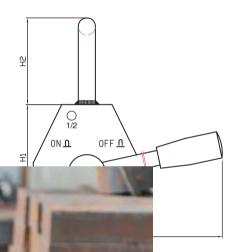
### PERMANENT LIFTING MAGNETS

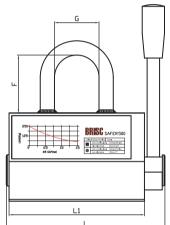
For lifting ferromagnetic material with patented test position for safer lifting

# Features

- Compact and light
- Suitable for flat and round material
- Maintenance free design
- Safety device prevent accidental deactivation
- Can be switched off by one hand only







ad	В	B1	L	L1	H1	H2	F	G	Net Weight
	60 (2.36)	162 (6.38)	114 (4.49)	93 (3.66)	69 (2.72)	50 (1.97)	40 (1.57)	30 (1.18)	4 kg/8.8 lb
	100 (3.94)	230 (9.06)	178 (7)	152 (5.98)	99 (3.9)	81 (3.19)	65 (2.56)	50 (1.97)	8 kg/17.6 lb
	120 (4.72)	230 (9.06)	273 (10.75)	256 (10.08)	99 (3.9)	81 (3.19)	65 (2.56)	50 (1.97)	19 kg/41.8 lb
)	146 (5.75)	315 (12.4)	334 (13.15)	316 (12.44)	125 (4.92)	112 (4.41)	92 (3.62)	64 (2.52)	40 kg/88 lb
)	165 (6.5)	510 (20.08)	516 (20.31)	484 (19.06)	165 (6.5)	112 (4.41)	92 (3.62)	64 (2.52)	85 kg/187 lb
)	200 (7.87)	610 (24.02)	596 (23.46)	550 (21.65)	217 (8.54)	125 (4.92)	100 (3.94)	70 (2.76)	150 kg/330 lb
b	310 (12.20)	930 (36.61)	748 (29.45)	706 (27.80)	284 (11.18)	160 (6.3)	130 (5.12)	100 (3.94)	430 kg/946 lb

ate Min Thickness	Plate Max Length	Load Round Max	Round Min Thickness	Round Max Diameter
15 (0.59)	1000 (39.37)	60 kg/132 lb	10 (0.39)	150 (5.9)
20 (0.79)	1500 (59.06)	120 kg/264 lb	10 (0.39)	180 (7.09)
25 (0.98)	2000 (78.74)	240 kg/528 lb	15 (0.59)	250 (9.84)
40 (1.57)	3000 (118.11)	480 kg/1056 lb	25 (0.98)	280 (11.02)
55 (2.17)	3000 (118.11)	800 kg/1760 lb	35 (1.38)	350 (13.78)
70 (2.76)	3500 (137.8)	1200 kg/2640 lb	45 (1.77)	400 (15.75)
85 (3.35)	4000 (157.48)	2000 kg/4400 lb	55 (2.17)	450 (17.7)

Unit: mm(in)

# **SAFER-T**

# **SAFER THIN SYSTEM**

For safe handling of thin plates. Safely De-stack thin plates one at a time. Now with SAFER-T, you can handle thin plate easily and safely.

### **Features**

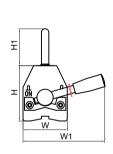
- Special design allows controlled depth of flux
- High power with shallow flux depth, Specifically designed for de-stacking thin plates
- Still good on the thick plates
- "SAFER" test lift function

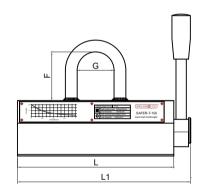


# **Applications**

To lift and transit the thin plates while doing same good on thick plates.







# Dimensions mm(inch)

Model	Size	Width(W)	Length(L)	Height(H)	H1	W1	L1	G	F	Net Weight
SAFER-T	150	60 (2.36)	205 (8.07)	75 (2.95)	50 (1.97)	162 (6.38)	223 (8.78)	30 (1.18)	40 (1.57)	6.2 kg / 24 lb
SAFER-T	250	100 (3.94)	230 (9.06)	108 (4.25)	81 (3.19)	230 (9.06)	258 (10.16)	50 (1.97)	65 (2.56)	13 kg / 62 lb

Model		Size	Flat load Max	Min Thickness	Max Length	Load Round Max	Round Min Diameter	Round Max Diam
SAFER-T	150	150 k	(g/330 lb	10 (0.39)	1200 (47.24)	60 kg/132 lb	60 (2.36)	180 (7.09)
SAFER-T	250	250 k	kg/550 lb	12 (0.47)	1500 (59.06)	100 kg/220 lb	60 (2.36)	180 (7.09)

Unit: mm(in)

# SAFER-R

# SAFER ROUND SYSTEM

When you use normal manual lifter to handle the rounds, it is not really suitable and the V shape is very small and when the surface condition is not good, material is not good, having impact or twist during transit, the clamping force will drop drastically and the lifting will become unsafe. Now with SAFER-R, you can handle the rounds easily and safely.

### Features

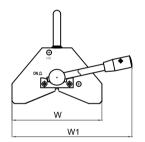
- Bigger V shape pole shoes than standard SAFER to ensure safer conditions
- Higher performance on rounds than standard SAFER
- Better more stable on rounds
- Still handle flat and rounds
- "SAFER" 1/2 Power test lift feature with one lifter

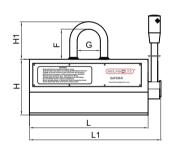


## Applications

Round or flat, the "safest" way to handle a load.







### Dimensions mm(inch)

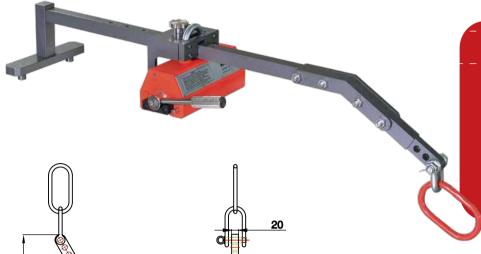
Model	Size	Width(W)	Length(L)	Height(H)	H1	W1		G		Net Weight
SAFER-R	250	123 (4.84)	152 (5.98)	108 (4.25)	81 (3.19)	230 (9.06)	178 (7.01)	50 (1.97)	65 (2.56)	11 kg / 24 lb
SAFER-R	500	194 (7.64)	256 (10.08)	120 (4.72)	81 (3.19)	230 (9.06)	284 (11.18)	50 (1.97)	65 (2.56)	28 kg / 62 lb
SAFER-R	1000	280 (11.02)	316 (12.44)	185 (7.28)	112 (4.41)	315 (12.40)	344 (13.54)	64 (2.52)	92 (3.62)	90 kg / 198 lb
SAFER-R	2000	370 (14.57)	484 (19.06)	240 (9.45)	112 (4.41)	510 (20.08)	521 (20.51)	64 (2.52)	92 (3.62)	200 kg / 440 lb
SAFER-R	3000	440 (17.32)	550 (21.65)	285 (11.22)	125 (4.92)	610 (24.02)	596 (23.46)	70 (2.76)	100 (3.94)	350 kg / 770 lb

### Load Capabilities mm(inch)

Model		Size	Flat load Max	Min Thickness	Max Length	Load Round Max	Round Min Diameter	Round Max Diam
SAFER-R	250	250	kg/550 lb	20 (0.79)	1500 (59.06)	150 kg/330 lb	60 (2.36)	200 (7.87)
SAFER-R	500	500 k	g/1100 lb	25 (0.98)	2000 (78.74)	300 kg/660 lb	60 (2.36)	300 (11.81)
SAFER-R	1000	1000	kg/2200 lb	40 (1.57)	3000 (118.11)	500 kg/1100 lb	80 (3.15)	360 (14.17)
SAFER-R	2000	2000	kg/4400 lb	55 (2.17)	3000 (118.11)	1000 kg/2200 lb	80 (3.15)	460 (18.11)
SAFER-R	3000	3000	kg/6600 lb	70 (2.76)	3500 (137.8)	1500 kg/3300 lb	100 (3.94)	560 (22.05)

# PAR

# **SAFER VERTICAL SYSTEM**

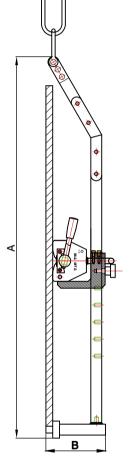


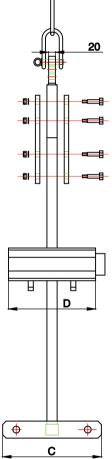
PAR SAFER Vertical System

PAR system is designed for the vertical handling of steel blocks.

The typical application is loading / unloading a workpiece on a horizontal spindle milling machine. Can be used to flip parts over as needed in a safe manner using simple stalls is possible to fix the workpiece to the magnetic chuck from one side to other one, so as to work both faces. PAR is easily adaptable to workpieces of different

PAR is easily adaptable to workpieces of different sizes, changing the position of locking pins. PAR is available for SAFER 300/600.





# Dimensions and Weights

With PAR	SAFER 300	SAFER 600
A (mm)	1121	1121
B (mm)	175	175
C (mm)	290	290
D (mm)	152	256
Weight (kg)	31	42

### Technical Characteristics

With PAR	SAFER 300	SAFER 600
Load Max (kg)	250	500
Max length plate (mm)	800	1000
Min length plate (mm)	300	300
Min thickness plate (mm)	4	6
Max width plate (mm)	550	700



SOPH provides a line of accessories for SAFER lifters to increase overall flexibility during use of horizontal and vertical material handling applications. The durable design makes them reliable over time with no required maintenance.

# **BLM**

# **SAFER FIXED BEAM**

BLM SAFER Fixed Beam

The BLM spreader beam allows for the mounting of 2 SAFER lifters increasing the load handling characteristics without complicating the overall simplicity of the process.

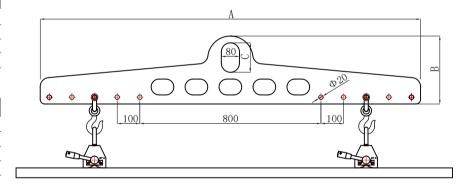
BLM-1 handles loads up to **800 kgs and 3000mm** while BLM-2 handles loads up to **1600kg and 3000mm** in length.



# Dimensions and Weights

BLM-1		
A (mm)	1680	
B (mm)	300	
C (mm)	130	
D (mm)	15	
Weight (kg)	37	

BLM-2		
A (mm)	1900	
B (mm)	415	
C (mm)	160	
D (mm)	20	
Weight (kg)	75	





# Technical Characteristics / load capacity

### BLM-1

		Plates			Rounds		
in combination with:	Load	Max Length	Max Width	Load	Max Length		
	(kg)	(mm)	(mm)	(kg)	(mm)		
2 x SAFER-300	480	3000	1500	240	3000		
2 x SAFER-600	960	3000	1500	480	3000		

#### BLM-2

		Plates			Rounds		
in combination with:	Load	Max Length	Max Width	Load	Max Length		
	(kg)	(mm)	(mm)	(kg)	(mm)		
2 x SAFER-600	960	3000	1500	480	3000		
2 x SAFER-1200	1920	3000	1500	960	3000		



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