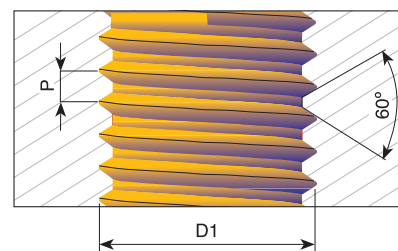
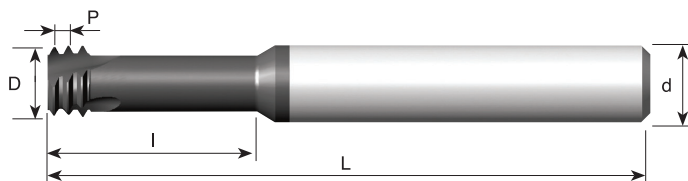


G (55°) BSW, BSP

Same Tool for Internal and External Thread



Left hand cutting
For CNC code use M04

| Grade | P | M | K | N | S | H |
|-------|---|---|---|---|---|---------|
| MT9 | ● | ● | ○ | ○ | ● | ≤62 HRc |

| Pitch TPI | Standard | Ordering Code | d | D | No. of Flutes | I | L | Thread depth |
|-----------|----------|----------------------------|----|------|---------------|------|-----|--------------|
| 28 | G1/8 | MTSH 08078 C19 28 W | 8 | 7.8 | 3 | 19.5 | 64 | 2xD1 |
| 19 | G1/4-3/8 | MTSH 1010 D30 19 W | 10 | 10.0 | 4 | 30.0 | 73 | 2xD1 |
| 14 | G1/2-7/8 | MTSH 1212 D37 14 W | 12 | 12.0 | 4 | 37.0 | 84 | 2xD1 |
| 11 | G≥1 | MTSH 1616 D44 11 W | 16 | 16.0 | 4 | 44.0 | 105 | 2xD1 |