



DC	DCONMS	BP / SP	2D		
			DC	Drill tolerance	Hole tolerance
20	50	PT - 1/8	14-29,5	0/-0,15	-0,10/+0,20
25	56	PT - 1/8	30-42	0/-0,15	-0,10/+0,25
32	60	PT - 1/4	43-50	0/-0,15	-0,10/+0,28

Order code Código	Reference Referência Referencia	Dimensions Dimensões Dimensiones (mm)					Inner Insert	Outer Insert	Insert Screw 	Torx key 	Stock
		DC	DCONMS	LU	LCF	LPR					
184316800	XCS 14020-2D	14,0	20	28	31	51	XOKX 050204	SOKX 050204	P0200500	XT06	📦
184316900	XCS 14520-2D	14,5	20	29	32	52	XOKX 050204	SOKX 050204	P0200500	XT06	📦
184317000	XCS 15020-2D	15,0	20	30	33	53	XOKX 050204	SOKX 050204	P0200500	XT06	📦
184317100	XCS 15520-2D	15,5	20	31	34	54	XOKX 050204	SOKX 050204	P0200500	XT06	📦
184317200	XCS 16020-2D	16,0	20	32	35	55	XOKX 050204	SOKX 050204	P0200500	XT06	📦
184317300	XCS 16525-2D	16,5	25	33	36	61	XOKX 060204	SOKX 060205	P0220500	XT06	📦
184317400	XCS 17025-2D	17,0	25	34	37	62	XOKX 060204	SOKX 060205	P0220500	XT06	📦
184317500	XCS 17525-2D	17,5	25	35	38	63	XOKX 060204	SOKX 060205	P0220500	XT06	📦
184317600	XCS 18025-2D	18,0	25	36	39	64	XOKX 060204	SOKX 060205	P0220500	XT06	📦
184317700	XCS 18525-2D	18,5	25	37	40	65	XOKX 060204	SOKX 060205	P0220500	XT06	📦
184317800	XCS 19025-2D	19,0	25	38	41	66	XOKX 060204	SOKX 060205	P0220500	XT06	📦
184317900	XCS 19525-2D	19,5	25	39	42	67	XOKX 060204	SOKX 060205	P0220500	XT06	📦
184318000	XCS 20025-2D	20,0	25	40	43	68	XOKX 07T205	SOKX 07T208	P0250704	XT08	📦
184318100	XCS 20525-2D	20,5	25	41	44	69	XOKX 07T205	SOKX 07T208	P0250704	XT08	📦
184318200	XCS 21025-2D	21,0	25	42	45	70	XOKX 07T205	SOKX 07T208	P0250704	XT08	📦
184318300	XCS 21525-2D	21,5	25	43	46	71	XOKX 07T205	SOKX 07T208	P0250704	XT08	📦
184318400	XCS 22025-2D	22,0	25	44	47	72	XOKX 07T205	SOKX 07T208	P0250704	XT08	📦
184318500	XCS 22525-2D	22,5	25	45	48	73	XOKX 07T205	SOKX 07T208	P0250704	XT08	📦
184318600	XCS 23025-2D	23,0	25	46	49	74	XOKX 07T205	SOKX 07T208	P0250704	XT08	📦
184318700	XCS 23525-2D	23,5	25	47	50	75	XOKX 07T205	SOKX 07T208	P0250704	XT08	📦



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XCS 2D

Jet drills | Brocas jet | Brocas jet

Order code Código	Reference Referência Referencia	Dimensions Dimensões Dimensiones (mm)					Inner Insert	Outer Insert	Insert Screw 	Torx key 	Stock
		DC	DCONMS	LU	LCF	LPR					
184318800	XCS 24032-2D	24,0	32	48	51	81	XOKX 090305	SOKX 090308	P0300701	XT08	📦
184318900	XCS 24532-2D	24,5	32	49	52	82	XOKX 090305	SOKX 090308	P0300701	XT08	📦
184319000	XCS 25032-2D	25,0	32	50	53	83	XOKX 090305	SOKX 090308	P0300701	XT08	📦
184319100	XCS 25532-2D	25,5	32	51	54	84	XOKX 090305	SOKX 090308	P0300701	XT08	📦
184319200	XCS 26032-2D	26,0	32	52	55	85	XOKX 090305	SOKX 090308	P0300701	XT08	📦
184319300	XCS 26532-2D	26,5	32	53	56	86	XOKX 090305	SOKX 090308	P0300701	XT08	📦
184319400	XCS 27032-2D	27,0	32	54	57	87	XOKX 090305	SOKX 090308	P0300701	XT08	📦
184319500	XCS 27532-2D	27,5	32	55	58	88	XOKX 090305	SOKX 090308	P0300701	XT08	📦
184319600	XCS 28032-2D	28,0	32	56	59	89	XOKX 090305	SOKX 090308	P0300701	XT08	📦
184319700	XCS 28532-2D	28,5	32	57	60	90	XOKX 090305	SOKX 090308	P0300701	XT08	📦
184319800	XCS 29032-2D	29,0	32	58	61	91	XOKX 090305	SOKX 090308	P0300701	XT08	📦
184319900	XCS 29532-2D	29,5	32	59	62	92	XOKX 090305	SOKX 090308	P0300701	XT08	📦
184320000	XCS 30032-2D	30,0	32	62	65	95	XOKX 11T306	SOKX 11T308	P0350903	XT15	📦
184320100	XCS 31032-2D	31,0	32	64	67	97	XOKX 11T306	SOKX 11T308	P0350903	XT15	📦
184320200	XCS 32032-2D	32,0	32	66	69	99	XOKX 11T306	SOKX 11T308	P0350903	XT15	📦
184320300	XCS 33032-2D	33,0	32	68	71	101	XOKX 11T306	SOKX 11T308	P0350903	XT15	📦
184320400	XCS 34032-2D	34,0	32	70	73	103	XOKX 11T306	SOKX 11T308	P0350903	XT15	📦
184320500	XCS 35032-2D	35,0	32	72	75	105	XOKX 11T306	SOKX 11T308	P0350903	XT15	📦
184320600	XCS 36040-2D	36,0	40	74	77	112	XOKX 130406	SOKX 130410	P0401200	XT15	📦
184320700	XCS 37040-2D	37,0	40	76	79	114	XOKX 130406	SOKX 130410	P0401200	XT15	📦
184320800	XCS 38040-2D	38,0	40	78	81	116	XOKX 130406	SOKX 130410	P0401200	XT15	📦
184320900	XCS 39040-2D	39,0	40	80	83	118	XOKX 130406	SOKX 130410	P0401200	XT15	📦
184321000	XCS 40040-2D	40,0	40	82	85	120	XOKX 130406	SOKX 130410	P0401200	XT15	📦
184321100	XCS 41040-2D	41,0	40	84	87	122	XOKX 130406	SOKX 130410	P0401200	XT15	📦
184321200	XCS 42040-2D	42,0	40	86	89	124	XOKX 130406	SOKX 130410	P0401200	XT15	📦
184321300	XCS 43040-2D	43,0	40	88	91	126	XOKX 150508	SOKX 150510	P0501300	XT20	📦
184321400	XCS 44040-2D	44,0	40	90	93	128	XOKX 150508	SOKX 150510	P0501300	XT20	📦
184321500	XCS 45040-2D	45,0	40	92	95	130	XOKX 150508	SOKX 150510	P0501300	XT20	📦
184321600	XCS 46040-2D	46,0	40	94	97	132	XOKX 150508	SOKX 150510	P0501300	XT20	📦
184321700	XCS 47040-2D	47,0	40	96	99	134	XOKX 150508	SOKX 150510	P0501300	XT20	📦
184321800	XCS 48040-2D	48,0	40	98	101	136	XOKX 150508	SOKX 150510	P0501300	XT20	📦
184321900	XCS 49040-2D	49,0	40	100	103	138	XOKX 150508	SOKX 150510	P0501300	XT20	📦
184322000	XCS 50040-2D	50,0	40	102	105	140	XOKX 150508	SOKX 150510	P0501300	XT20	📦
184340200	XCS 51040-2D	51,0	40	104	107	142	XOKX 180508	SOKX 180510	P0501300	XT20	📦
184340300	XCS 52040-2D	52,0	40	106	109	144	XOKX 180508	SOKX 180510	P0501300	XT20	📦
184340400	XCS 53040-2D	53,0	40	108	111	146	XOKX 180508	SOKX 180510	P0501300	XT20	📦
184340500	XCS 54040-2D	54,0	40	110	113	148	XOKX 180508	SOKX 180510	P0501300	XT20	📦
184340600	XCS 55040-2D	55,0	40	112	115	150	XOKX 180508	SOKX 180510	P0501300	XT20	📦
184340700	XCS 56040-2D	56,0	40	114	117	152	XOKX 180508	SOKX 180510	P0501300	XT20	📦
184340800	XCS 57040-2D	57,0	40	116	119	154	XOKX 180508	SOKX 180510	P0501300	XT20	📦
184340900	XCS 58040-2D	58,0	40	118	121	156	XOKX 180508	SOKX 180510	P0501300	XT20	📦
184341000	XCS 59040-2D	59,0	40	120	123	158	XOKX 180508	SOKX 180510	P0501300	XT20	📦
184341100	XCS 60040-2D	60,00	40	122	125	160	XOKX 180508	SOKX 180510	P0501300	XT20	📦

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