



DCONMS	LS	BP / SP	4D		
			DC	Drill tolerance	Hole tolerance
20	50	PT - 1/8	14-29,5	0/-0,15	-0,05/+0,25
25	56	PT - 1/8	30-42	0/-0,15	-0,05/+0,30
32	60	PT - 1/4	43-50	0/-0,15	-0,05/+0,33

Order code Código	Reference Referência Referencia	Dimensions Dimensões Dimensiones (mm)					Inner Insert	Outer Insert	Insert Screw 	Torx key 	Stock
		DC	DCONMS	LU	LCF	LPR					
184327200	XCS 14020-4D	14,0	20	56	59	79	XOKX 050204	SOKX 050204	P0200500	XT06	☺
184327300	XCS 14520-4D	14,5	20	58	61	81	XOKX 050204	SOKX 050204	P0200500	XT06	☺
184327400	XCS 15020-4D	15,0	20	60	63	83	XOKX 050204	SOKX 050204	P0200500	XT06	☺
184327500	XCS 15520-4D	15,5	20	62	65	85	XOKX 050204	SOKX 050204	P0200500	XT06	☺
184327600	XCS 16020-4D	16,0	20	64	67	87	XOKX 050204	SOKX 050204	P0200500	XT06	☺
184327700	XCS 16525-4D	16,5	25	66	69	94	XOKX 060204	SOKX 060205	P0220500	XT06	☺
184327800	XCS 17025-4D	17,0	25	68	71	96	XOKX 060204	SOKX 060205	P0220500	XT06	☺
184327900	XCS 17525-4D	17,5	25	70	73	98	XOKX 060204	SOKX 060205	P0220500	XT06	☺
184328000	XCS 18025-4D	18,0	25	72	75	100	XOKX 060204	SOKX 060205	P0220500	XT06	☺
184328100	XCS 18525-4D	18,5	25	74	77	102	XOKX 060204	SOKX 060205	P0220500	XT06	☺
184328200	XCS 19025-4D	19,0	25	76	79	104	XOKX 060204	SOKX 060205	P0220500	XT06	☺
184328300	XCS 19525-4D	19,5	25	78	81	106	XOKX 060204	SOKX 060205	P0220500	XT06	☺
184328400	XCS 20025-4D	20,0	25	80	83	108	XOKX 07T205	SOKX 07T208	P0250704	XT08	☺
184328500	XCS 20525-4D	20,5	25	82	85	110	XOKX 07T205	SOKX 07T208	P0250704	XT08	☺
184328600	XCS 21025-4D	21,0	25	84	87	112	XOKX 07T205	SOKX 07T208	P0250704	XT08	☺
184328700	XCS 21525-4D	21,5	25	86	89	114	XOKX 07T205	SOKX 07T208	P0250704	XT08	☺
184328800	XCS 22025-4D	22,0	25	88	91	116	XOKX 07T205	SOKX 07T208	P0250704	XT08	☺
184328900	XCS 22525-4D	22,5	25	90	93	118	XOKX 07T205	SOKX 07T208	P0250704	XT08	☺
184329000	XCS 23025-4D	23,0	25	92	95	120	XOKX 07T205	SOKX 07T208	P0250704	XT08	☺
184329100	XCS 23525-4D	23,5	25	94	97	122	XOKX 07T205	SOKX 07T208	P0250704	XT08	☺













































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XCS 4D

Jet drills | Brocas jet | Brocas jet

Order code Código	Reference Referência Referencia	Dimensions Dimensões Dimensiones (mm)					Inner Insert	Outer Insert	Insert Screw	Torx key	Stock
		DC	DCONMS	LU	LCF	LPR					
184329200	XCS 24032-4D	24,0	32	96	99	129	XOKX 090305	SOKX 090308	P0300701	XT08	
184329300	XCS 24532-4D	24,5	32	98	101	131	XOKX 090305	SOKX 090308	P0300701	XT08	
184329400	XCS 25032-4D	25,0	32	100	103	133	XOKX 090305	SOKX 090308	P0300701	XT08	
184329500	XCS 25532-4D	25,5	32	102	105	135	XOKX 090305	SOKX 090308	P0300701	XT08	
184329600	XCS 26032-4D	26,0	32	104	107	137	XOKX 090305	SOKX 090308	P0300701	XT08	
184329700	XCS 26532-4D	26,5	32	106	109	139	XOKX 090305	SOKX 090308	P0300701	XT08	
184329800	XCS 27032-4D	27,0	32	108	111	141	XOKX 090305	SOKX 090308	P0300701	XT08	
184329900	XCS 27532-4D	27,5	32	110	113	143	XOKX 090305	SOKX 090308	P0300701	XT08	
184330000	XCS 28032-4D	28,0	32	112	115	145	XOKX 090305	SOKX 090308	P0300701	XT08	
184330100	XCS 28532-4D	28,5	32	114	117	147	XOKX 090305	SOKX 090308	P0300701	XT08	
184330200	XCS 29032-4D	29,0	32	116	119	149	XOKX 090305	SOKX 090308	P0300701	XT08	
184330300	XCS 29532-4D	29,5	32	118	121	151	XOKX 090305	SOKX 090308	P0300701	XT08	
184330400	XCS 30032-4D	30,0	32	122	125	155	XOKX 11T306	SOKX 11T308	P0350903	XT15	
184330500	XCS 31032-4D	31,0	32	126	129	159	XOKX 11T306	SOKX 11T308	P0350903	XT15	
184330600	XCS 32032-4D	32,0	32	130	133	163	XOKX 11T306	SOKX 11T308	P0350903	XT15	
184330700	XCS 33032-4D	33,0	32	134	137	167	XOKX 11T306	SOKX 11T308	P0350903	XT15	
184330800	XCS 34032-4D	34,0	32	138	141	171	XOKX 11T306	SOKX 11T308	P0350903	XT15	
184330900	XCS 35032-4D	35,0	32	142	145	175	XOKX 11T306	SOKX 11T308	P0350903	XT15	
184331000	XCS 36040-4D	36,0	40	146	149	184	XOKX 130406	SOKX 130410	P0401200	XT15	
184331100	XCS 37040-4D	37,0	40	150	153	188	XOKX 130406	SOKX 130410	P0401200	XT15	
184331200	XCS 38040-4D	38,0	40	154	157	192	XOKX 130406	SOKX 130410	P0401200	XT15	
184331300	XCS 39040-4D	39,0	40	158	161	196	XOKX 130406	SOKX 130410	P0401200	XT15	
184331400	XCS 40040-4D	40,0	40	162	165	200	XOKX 130406	SOKX 130410	P0401200	XT15	
184331500	XCS 41040-4D	41,0	40	166	169	204	XOKX 130406	SOKX 130410	P0401200	XT15	
184331600	XCS 42040-4D	42,0	40	170	173	208	XOKX 130406	SOKX 130410	P0401200	XT15	
184331700	XCS 43040-4D	43,0	40	174	177	212	XOKX 150508	SOKX 150510	P0501300	XT20	
184331800	XCS 44040-4D	44,0	40	178	181	216	XOKX 150508	SOKX 150510	P0501300	XT20	
184331900	XCS 45040-4D	45,0	40	182	185	220	XOKX 150508	SOKX 150510	P0501300	XT20	
184332000	XCS 46040-4D	46,0	40	186	189	224	XOKX 150508	SOKX 150510	P0501300	XT20	
184332100	XCS 47040-4D	47,0	40	190	193	228	XOKX 150508	SOKX 150510	P0501300	XT20	
184332200	XCS 48040-4D	48,0	40	194	197	232	XOKX 150508	SOKX 150510	P0501300	XT20	
184332300	XCS 49040-4D	49,0	40	198	201	236	XOKX 150508	SOKX 150510	P0501300	XT20	
184332400	XCS 50040-4D	50,0	40	202	205	240	XOKX 150508	SOKX 150510	P0501300	XT20	
184342200	XCS 51040-4D	51,0	40	204	209	244	XOKX 180508	SOKX 180510	P0501300	XT20	
184342300	XCS 52040-4D	52,0	40	208	213	248	XOKX 180508	SOKX 180510	P0501300	XT20	
184342400	XCS 53040-4D	53,0	40	212	217	252	XOKX 180508	SOKX 180510	P0501300	XT20	
184342500	XCS 54040-4D	54,0	40	216	221	256	XOKX 180508	SOKX 180510	P0501300	XT20	
184342600	XCS 55040-4D	55,0	40	220	225	260	XOKX 180508	SOKX 180510	P0501300	XT20	
184342700	XCS 56040-4D	56,0	40	224	229	264	XOKX 180508	SOKX 180510	P0501300	XT20	
184342800	XCS 57040-4D	57,0	40	228	233	264	XOKX 180508	SOKX 180510	P0501300	XT20	
184342900	XCS 58040-4D	58,0	40	232	237	272	XOKX 180508	SOKX 180510	P0501300	XT20	
184343000	XCS 59040-4D	59,0	40	236	241	276	XOKX 180508	SOKX 180510	P0501300	XT20	
184343100	XCS 60040-4D	60,0	40	240	245	280	XOKX 180508	SOKX 180510	P0501300	XT20	

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