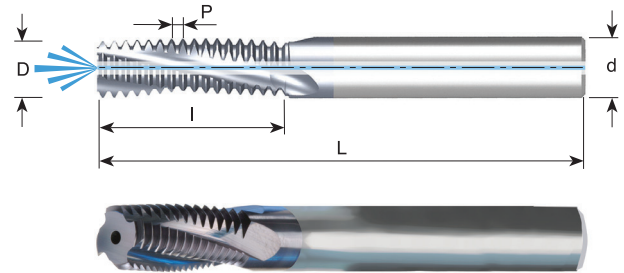
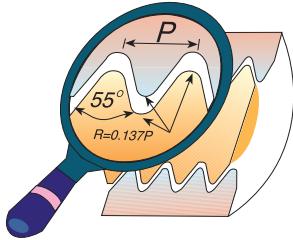


G (55°) BSF, BSP With internal coolant bore

Same Tool for Internal and External Thread



| Grade | P | M | K | N | S | H |
|-------|---|---|---|---|---|---------|
| MT7 | ● | ● | ● | ○ | ● | ≤47 HRc |

| Pitch TPI | Standard | Ordering Code | d | D | No. of Flutes | I | L |
|-----------|----------|---------------------------|----|------|---------------|------|-----|
| 28 | G1/8 | MTB 08078 C14 28 W | 8 | 7.8 | 3 | 14.1 | 64 |
| 28 | G1/8 | MTB 0808 C20 28 W | 8 | 8.0 | 3 | 20.4 | 64 |
| 19 | G1/4 | MTB 1010 D16 19 W | 10 | 10.0 | 4 | 16.7 | 73 |
| 19 | G1/4 | MTB 1211 D27 19 W | 12 | 11.0 | 4 | 27.4 | 84 |
| 19 | G3/8 | MTB 1414 D26 19 W | 14 | 14.0 | 4 | 26.1 | 83 |
| 19 | G3/8 | MTB 1414 D34 19 W | 14 | 14.0 | 4 | 34.1 | 83 |
| 14 | G1/2-7/8 | MTB 1616 E26 14 W | 16 | 16.0 | 5 | 26.3 | 105 |
| 11 | G≥1 | MTB 1616 D38 11 W | 16 | 16.0 | 4 | 38.1 | 105 |
| 11 | G≥1 | MTB 2020 E47 11 W | 20 | 20.0 | 5 | 47.3 | 105 |

Order example: MTB 1010 D16 19 W MT7

P

